

## Preface

The 2024 revision is not a complete revision of the [redacted]. The following changes have been made in this revision:

### Section 1 Before Your Audit

CPT1.4 Editorial

CPT1.5 Editorial

### Section 2 During Your Audit

CPT2.2 Revision

CPT2.5 Revision

CPT2.6 Revision

Commentary - New

## Scope

This document (hereinafter referred to as the [redacted]) provides the additional requirements for the [redacted] AISC Certification [redacted] a [redacted]

CPT1.4 Participants and Applicants are eligible to apply for the Complex Coatings Endorsement (CCE). For information and requirements concerning this endorsement, refer to Section 2, "Applying for Certification," or Section 8, "Making Changes to the Certification Scope," and the  
(CCE)

CPT1.5 Participants and Applicants are eligible to apply for the Fracture Control Endorsement (FCEB). For information and requirements concerning this endorsement, refer to Section 2, "Applying for Certification," or Section 8, "Making Changes to the Certification Scope," and the AISC  
(FCEB)

CPT1.6 Applicants to this must submit an application, payment, and all documents required by the

Current editions of the following references are required. ( Other editions may also be required by existing participant contracts.)

ANSI/AISC 360,  
RCSC , if bolting  
operations are performed at the facility

Provisions of Element 1.3 not modified above remain in effect.

CPT2.5 Participants and Applicants will be audited and evaluated to ensure compliance with the current AWS welding code in use, regardless of whether this is required by the sampled contracts and specifications. Participants and Applicants shall maintain the following documents in compliance with AWS D1.1/D1.1M, and have them available for review during each audit:

At least one representative Welding Procedure Specification (WPS)  
At least one supporting Procedure Qualification Record (PQR) when required  
At least one Welder Qualification Test Record (WQTR) maintained current and qualified with records of period of effectiveness

Observation of PQRs, WPSs, or WPQRs does not constitute approval by AISC, QMC, or the QMC auditor. The applicant or participant is responsible for preparing and maintaining documents conforming to the applicable welding code.- Reference AWS D1.1:2020 Clause 1.5.2, et al.

CPT2.6 When a manufacturer's operations require high-strength bolting, s and Applicants must perform a bolting method demonstration at each Initial Certification and as indicated in the audit plan. The demonstration shall comply with the current RCSC Section 7, "Pre-Installation Verification."

Provided for clarification of criteria in the Standard and includes reference to the appropriate section(s) of the Standard.

C1 3.3 References: the following required references are no longer available and no longer required by the standard but their content may be required by contract documents:

(c) SSPC V theirua